

Work Order ID 56709

March 4, 2010 3:13:48 PM



Page 1

Item ID: D044-719-011L08

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Floor Protector (Clear)

Start Date: 3/04/10 Start Qty: 5.00



Cust Item ID:

Required Date: 3/12/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D3281	Rev D
-------	-------

100



DC

Document Control

DOCUMENT CONTROL

X

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D044-719-011 CHG001

Subs/Up

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10-3-10 SP SK

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Subs/Up



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Item ID: D044-719-011L08

Accept



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Item Name: Cabin Floor Protector (Clear)

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Start Date: 3/04/10 Start Qty: 5.00



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Cust Item ID:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D044-719-011 Location: _____ PPP Rev: <u>DRAFT</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

10/3/10 (5)

MF 1003-22
10-3-16

Picklist Print

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Work Order ID: 56709

Parent Item: D044-719-011L08

Parent Item Name: Cabin Floor Protector (Clear)

Comments: IPP Rev: A 04.09.17 New Issue KJ/JLM
 IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL
 IPP Rev C 07.08.07 Thermoformed in house DL
 IPP Rev D 08.04.14 Material change to Lexan 0.093" DL

Start Date: 3/04/10

Required Date: 3/12/10

Start Qty: 5.00

Required Qty: 5.00

SP	D3281-1L08	Manufactured	No	110	Each	0.0000	5.0000
	Floor Protector, Fwd LH						
SP	D3281-2L08	Manufactured	No	110	Each	0.0000	5.0000
	Floor Protector, Fwd RH						
SP	D3281-3L08	Manufactured	No	110	Each	0.0000	5.0000
	Floor Protector, Aft LH						
SP	D3281-4L08	Manufactured	No	110	Each	0.0000	5.0000
	Floor Protector, Aft RH						
SP	D2854-1-100	Manufactured	No	110	Each	19.0000	40.0000
	Velcro Strip, Looped						

56711 10-3-10 SP
 56712 10-3-10 SP
 56713 10-3-10 SP
 56714 10-3-10 SP
 356946 10-3-10 SP
 (SK)

Warehouse

Location

Main Warehouse

ST

40490

47415

Loc Qty

19

4

15

Loc Code

Picklist Print

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Work Order ID: 56709

Parent Item: D044-719-011L08

Parent Item Name: Cabin Floor Protector (Clear)

Comments:

IPP Rev: A 04.09.17 ☐ New Issue ☐ KJ/JLM
 IPP Rev: B 04.02.02 Material change to Lexan 0.125" DL
 IPP Rev C. 07.08.07 Thermoformed in house DL
 IPP Rev D. 08.04.14 Material change to Lexan 0.093" DL

Start Date: 3/04/10

Required Date: 3/12/10

Start Qty: 5.00

Required Qty: 5.00

D2854-3-100

86

Manufactured No

110

Each

27.0000

40.0000

Velcro Strip, Hooked

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

27

37862

4

39589

4

40491

4

47416

15

B56947

10-3-15

SK

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Shop Packet Print

Page 2

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40

REF FAA STC: SR02051NY

REF EASA STC: EASA.IM.R.S.01075

PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY -011L02	QTY -011L08	Part Number	Description
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
	1	D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
	1	D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
	1	D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
	1	D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.02.24
CERT. NO.: SH04-40
ISSUE NO.: 1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9504	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR PROTECTOR KIT, CLEAR	NTS
DATE	10.02.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Run Start



Approvals: Process Plan: 

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3281

Rev D

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D044-719-011 CHG0011

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

PL 10-3-14

REFERENCE ONLY

